

**D5018-1 SUPPORT, 214 AFT**

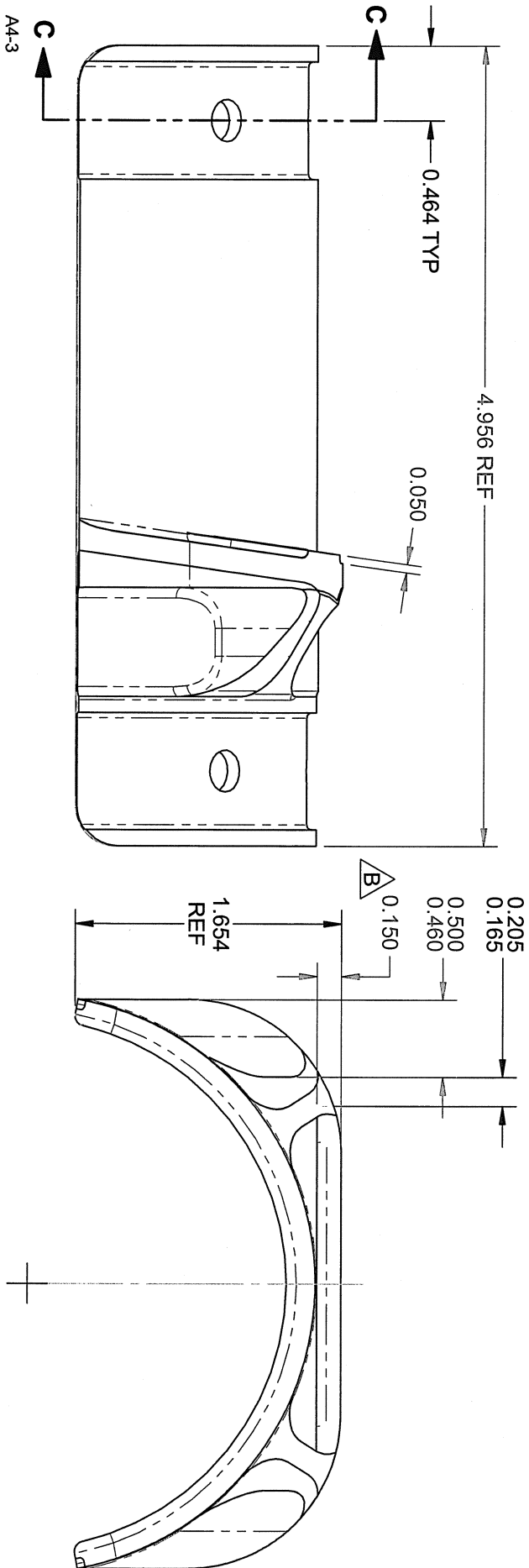
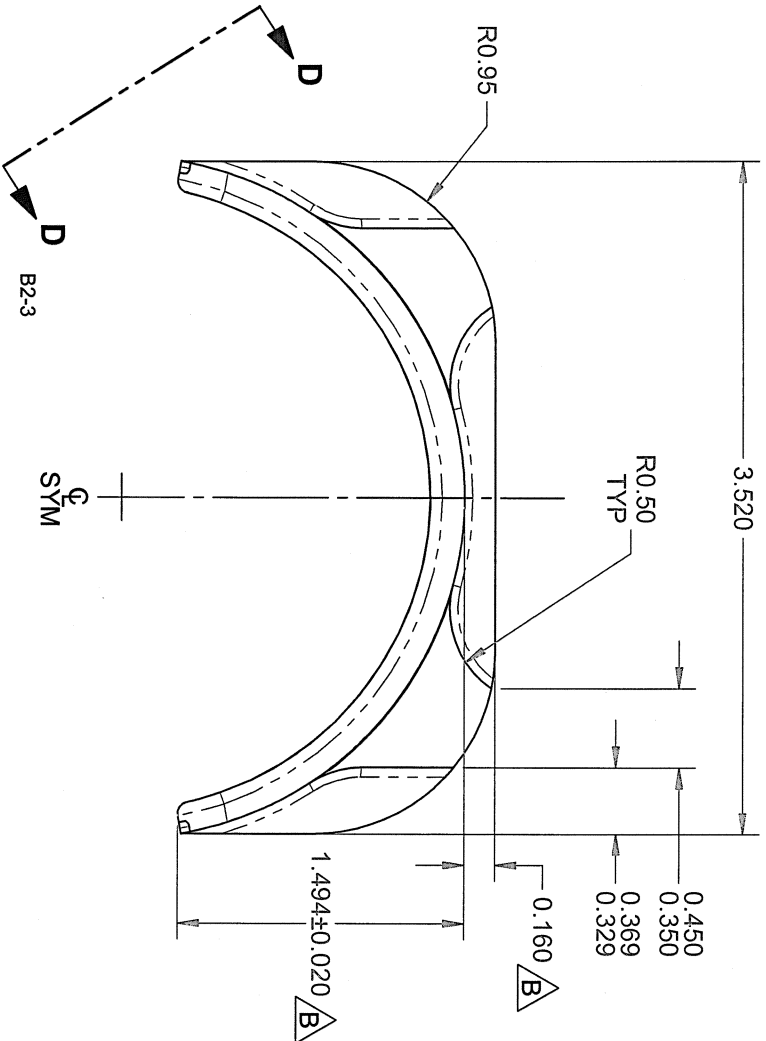
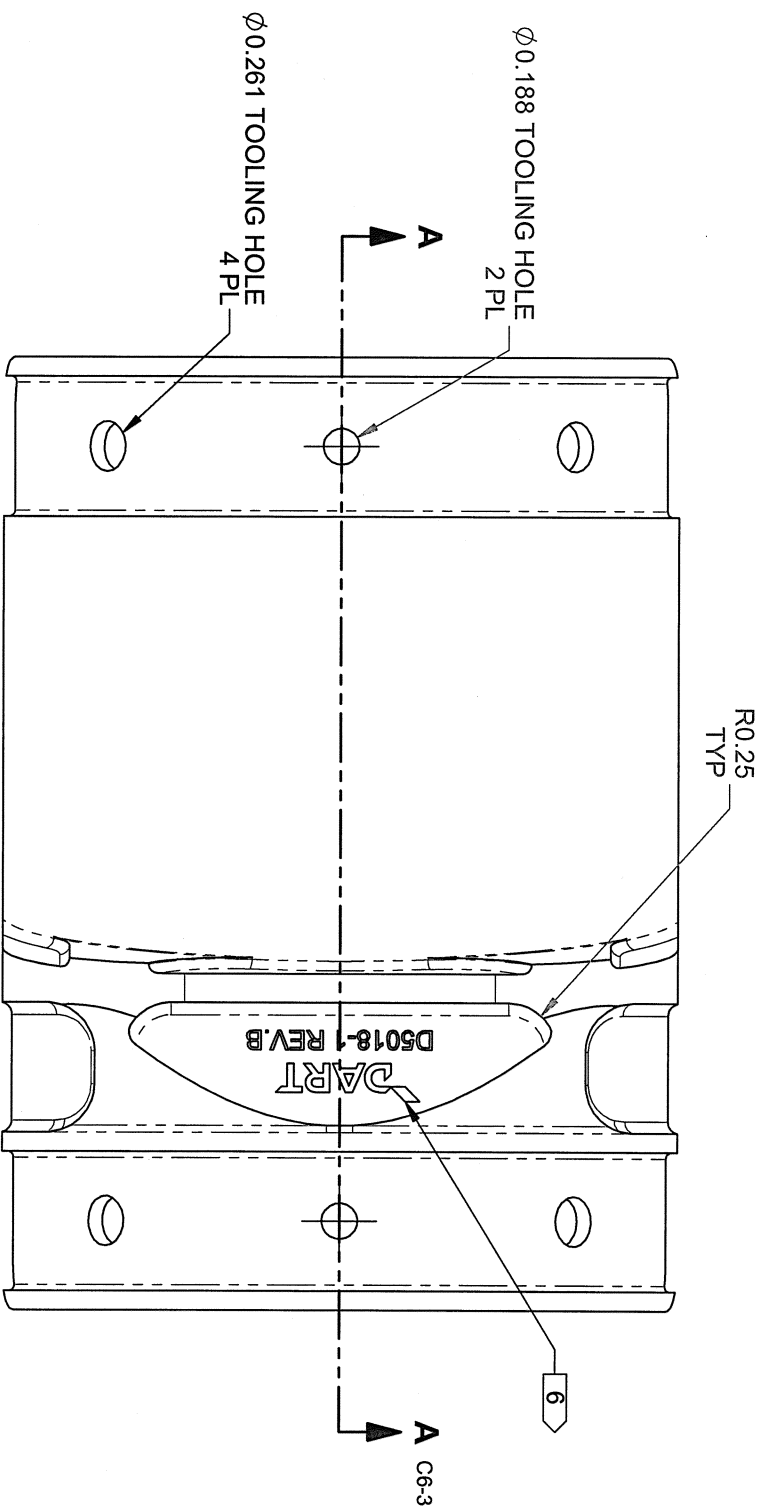
**NOTES:**

- 1) MATERIAL: MAKE FROM D5018-1TRN  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: DART LOGO, PART NUMBER, AND REVISION IN THIS AREA WITH 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3  
7) WEIGHT: 1.07 lbs  
8) MACHINE INNER SURFACE PROFILE AND NON-DIMENSIONS FEATURES PER D5018-1-REVB.STEP  
9) FOR ENTIRE INNER CONCAVE SURFACE: ABRAD E SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK (OR EQUIV.). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF SUPPORT. ALLOW TO CURE FOR 24 HOURS.

RELEASED  
2019-09-30  
ECN 19-825

APPROVED

B	CHG INNER SURFACE PROFILE, 3M 2216 NOW 0.030 THICK, RMV SECTION B-B, RE-DIM FOR EASE OF MFR	CP	19.07.12
A	NEW ISSUE	CP	13.11.28
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	RQ	<b>D5018</b>	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>SUPPORT, 214 AFT</b>	NTS
DATE	19.07.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

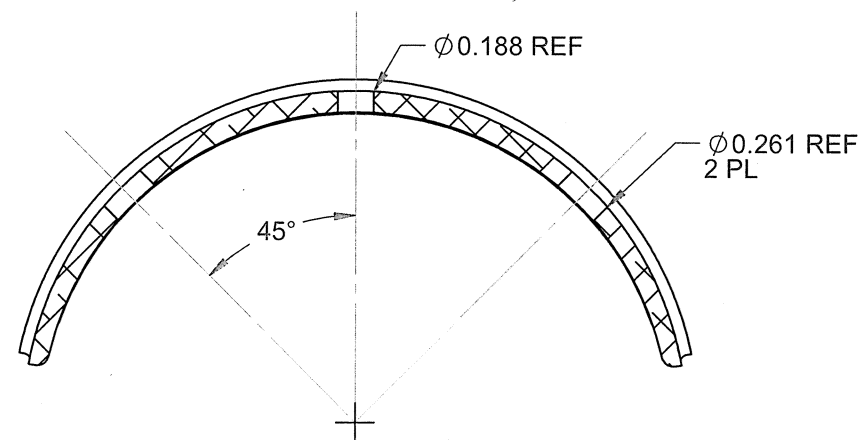
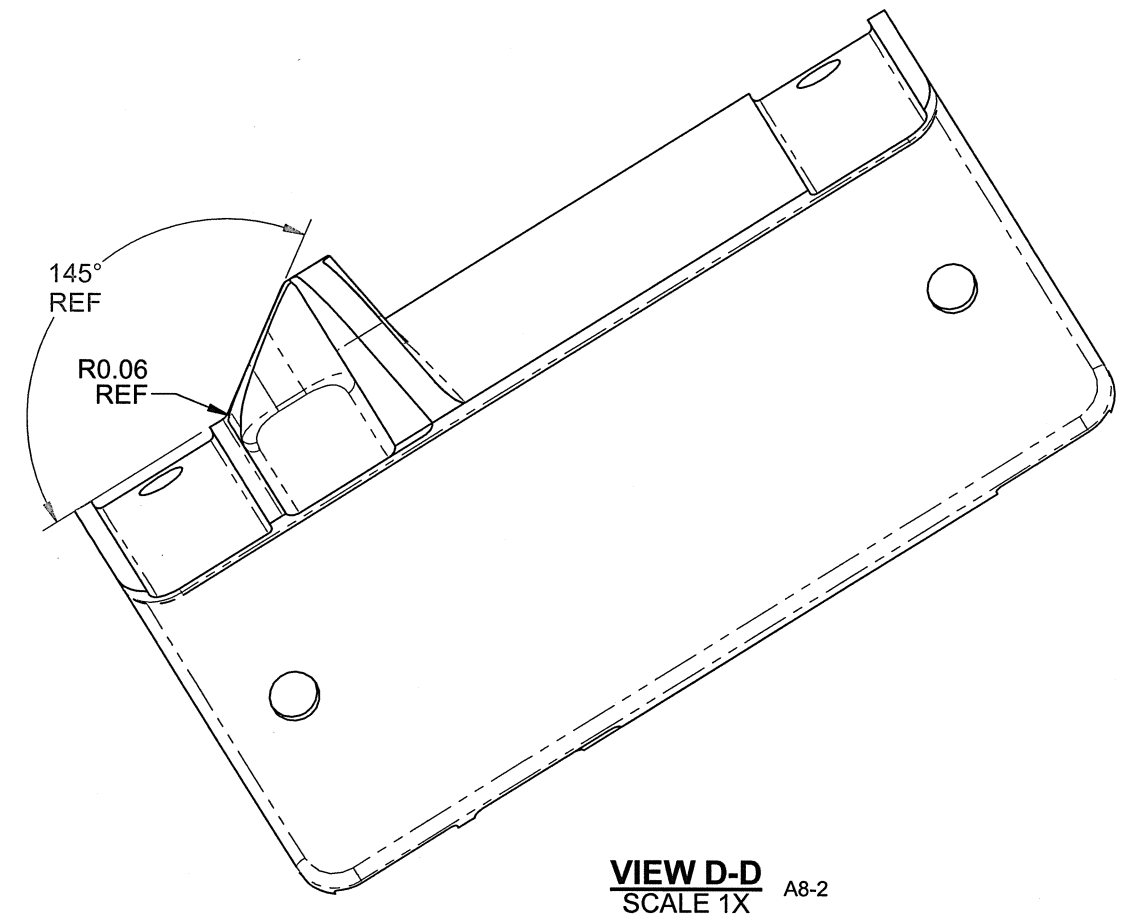
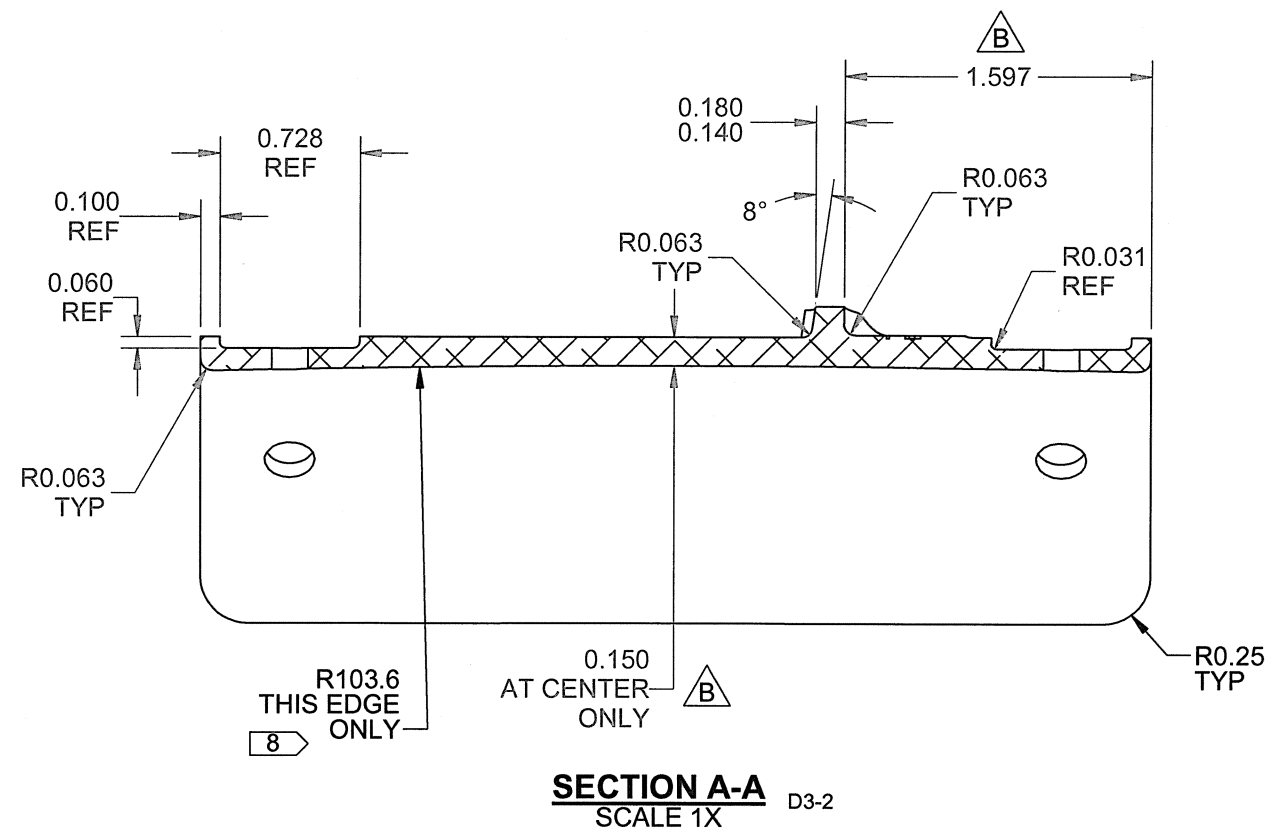


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DESIGN	CP	CP	DART Aerospace LTD
DRAWN	CP	CP	HAWKESBURY, ONTARIO, CANADA
CHECKED	MMW	MMW	DRAWING NO.
MFG. APPR.	RQ	RQ	D5018
APPROVED	NO	NO	TITLE
DE APPR.	CP	CP	SUPPORT, 214 AFT
DATE	19.07.12	19.07.12	SCALE
			NTS

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RELEASED  
2019-09-30  
qp



**SECTION C-C**  
TOOLING HOLE DETAIL  
2 PL, SCALE 1X

RELEASED  
2019-09-30  
9

APPROVED

DESIGN	CP	<b>DART AEROSPACE LTD</b>	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	RQ	<b>D5018</b>	SHEET 3 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>up</i>	<b>SUPPORT, 214 AFT</b>	NTS
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